# SYLLABUS PART I EDISON COMMUNITY COLLEGE ELT 251S ADVANCED PROGRAMMABLE LOGIC CONTROLLERS 3 CREDIT HOURS

## COURSE DESCRIPTION

Presents advanced topics in programmable logic controllers (PLC), including indirect addressing, human machine interfaces (HMI), PLC networks, analog I/O, Device-Net, and Control-Logix. Industry standard Allen Bradley SLC500 processors are utilized. Programming of both touch screen interfaces and software interfaces is covered. Prerequisite: ELT151S. Lab fee.

## COURSE GOALS

#### The student will:

Demonstrate the use of indirect addressing.
Program a touch screen HMI.

3. Program a software HMI such as RSView.

4. Create a PLC network and send messages between PLCs.

5. Interface analog I/O to a PLC.

6. Create a Device-Net network.

7. Program a Control-Logix PLC.

## CORE VALUES

The Core Values are a set of principles which guide in creating educational programs and environments at Edison. They include communication, ethics, critical thinking, human diversity, inquiry/respect for learning, and interpersonal skills/teamwork. The goals, objectives, and activities in this course will introduce/reinforce these Core Values whenever appropriate.

# TOPIC OUTLINE

- 1. Review of basic PLC programming
- 2. Indirect addressing
- 3. Hardware HMIs
- 4. Software HMIs
- 5. Networking PLCs
- 6. Analog I/O
- 7. Device-Net
- 8. Control-Logix